1 Identification

Product identifier
Trade name: MONOKOTE MK-6 GF
SDS ID Number: 2687

Relevant identified uses of the substance or mixture, and uses advised against
Specialty construction product. Not intended for other uses

Details of the supplier of the safety data sheet
Manufacturer/Supplier:
GCP Applied Technologies
62 Whittemore Avenue
Cambridge, MA 02140 USA

GCP Canada, Inc.
294 Clements Road W.
Ajax, Ontario L1S 3C6 Canada

Information department:
Environmental Health & Safety
USA: +1-617-876-1400 (24 hours)
+1-800-354-5414 (8AM - 5PM) Not functional within Massachusetts
CAN: 1-905-683-8561 (24 hours)
Email address: msds.gcp@gcpat.com

Transport Emergency: Chemtrec +1-800-424-9300 (24 hours)

2 Hazard(s) identification

Classification of the substance or mixture
Depending on the type of handling and use, airborne respirable crystalline silica may be generated. Prolonged and/or massive inhalation of respirable silica dust may cause silicosis. Occupational exposure to respirable crystalline silica should be monitored and controlled.

This product should be handled with care to avoid dust generation.
May cause cancer. Route of exposure: Inhalation.

Label elements:
Hazard pictograms

GHS08

Danger
Precautionary statements
Trade name: **MONOKOTE MK-6 GF**

Do not handle until all safety precautions have been read and understood. Avoid breathing dust. Wash thoroughly after handling. In case of inadequate ventilation wear respiratory protection. Dispose of contents container in accordance with all applicable regulations.

Wash contaminated clothing before reuse. If inhaled, get medical advice/attention if you feel unwell.

May cause skin and eye irritation. Use personal protection equipment as required.

**FOR PROFESSIONAL USE ONLY**

**NFPA ratings (scale 0 - 4)**

- Health = 1
- Fire = 0
- Reactivity = 0

**HMIS-ratings (scale 0 - 4)**

- Health = *1
- Flammability = 0
- Reactivity = 0

**Other hazards**

Results of PBT and vPvB assessment

- PBT: Not applicable.
- vPvB: Not applicable.

---

### 3 Composition/information on ingredients

**Chemical characterization:** Mixture

**Description:** Mixture of the hazardous substance(s) listed below with additional nonhazardous ingredients.

<table>
<thead>
<tr>
<th>Hazardous components</th>
<th>Percentage</th>
</tr>
</thead>
<tbody>
<tr>
<td>7778-18-9 Calcium sulfate, natural</td>
<td>50-90%</td>
</tr>
<tr>
<td>14808-60-7 Quartz (SiO2)</td>
<td>2.0 - 5.0%</td>
</tr>
<tr>
<td>1317-65-3 Calcium carbonate</td>
<td>1.0 - 10.0%</td>
</tr>
</tbody>
</table>

---

### 4 First-aid measures

**Description of first aid measures**

**General information:** Get medical advice/attention if you feel unwell.

**After inhalation:** If breathing has stopped, give artificial respiration then oxygen if needed.

**After skin contact:**
Immediately wash contaminated skin with soap or mild detergent and water. If this chemical soaks clothing, immediately remove clothing and wash skin. If skin irritation occurs, consult a doctor.

**After eye contact:**
Rinse cautiously with water for several minutes. If eye irritation occurs, consult a doctor.

**After swallowing:**
Rinse mouth. Do NOT induce vomiting.

**Information for doctor:**

*Most important symptoms and effects, both acute and delayed* No further relevant information available.
**5 Fire-fighting measures**

Special hazards arising from the substance or mixture: No further relevant information available.

Additional information: No further relevant information available.

**6 Accidental release measures**

Personal precautions, protective equipment and emergency procedures:
Wear protective equipment. Keep unprotected persons away.
Avoid formation of dust.

Methods and material for containment and cleaning up:
Sweep up spilled product into receptacles.
Avoid formation of dust.
Vacuuming or wet sweeping may be used to avoid dust dispersal.
Dispose contaminated material as waste according to section 13 of the SDS.

Reference to other sections:
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

**7 Handling and storage**

Handling:
Precautions for safe handling:
Do not breathe dust.
Fit dust covers to mixers.
Prior to welding or cutting, Monokote must be removed from steel surfaces likely to be exposed to excessive heating.
Avoid contact with skin.
Avoid contact with eyes.

Conditions for safe storage, including any incompatibilities:
Storage:
Further information about storage conditions: Store in cool, dry conditions in well sealed original receptacles.

Specific end use(s): No further relevant information available.

**8 Exposure controls/personal protection**

Additional information about design of technical systems: No further data; see item 7.

Control parameters:

<table>
<thead>
<tr>
<th>Components with limit values that require monitoring at the workplace:</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1317-65-3 Calcium carbonate</strong></td>
</tr>
<tr>
<td>TWA (USA) Short-term value: 10 mg/m³, mg/m³ ppm</td>
</tr>
<tr>
<td>Long-term value: 10 mg/m³, mg/m³ ppm</td>
</tr>
<tr>
<td>(Particulate matter no asbestos)</td>
</tr>
<tr>
<td><strong>14808-60-7 Quartz (SiO2)</strong></td>
</tr>
<tr>
<td>PEL (USA) see Quartz listing</td>
</tr>
</tbody>
</table>
Additional Occupational Exposure Limit Values for possible hazards during processing:
In addition to the exposure limits referenced above, the following non-specific limits for dust apply to this product: OSHA, 15 mg/m³-TWA for Total Dust and 5 mg/m³-TWA as Respirable Dust, ACGIH, 10 mg/m³-TWA as Total Dust and 3 mg/m³-TWA as Respirable Dust.

Additional information:
The lists that were valid during the creation were used as basis. Canadian employers must consult the exposure limits in their province.

Work/Hygienic Practices:
The usual precautionary measures for handling chemicals should be followed.

Exposure controls
Minimize airborne dust generation. Use process enclosures, local exhaust ventilation or other engineering controls to keep airborne levels below specified exposure limits. If user operations generate dust, or mist, use ventilation to keep exposure to airborne particles below the exposure limit. Apply organizational measures, eg. by isolating personnel from dusty areas. Remove and wash soiled clothing.

Personal protective equipment:

General protective and hygienic measures:
Store protective clothing separately.
The usual precautionary measures for handling chemicals should be followed.

Breathing equipment:
Control exposure to ingredients with workplace control parameters if mentioned above. If no ingredients are listed, respiratory protection is generally not required.

If exposure limits are listed and may be exceeded, use approved respiratory protective equipment and filter type appropriate for the listed ingredients. (NIOSH, CEN, etc.).

Protection of hands: Gloves should be worn to prevent skin contact and should be impermeable and resistant to the product.

Material of gloves Gloves should be worn to prevent skin contact and should be impermeable and resistant to the product.

Eye protection:
Safety glasses with side shield protection.

Safety glasses with side shields should be worn to prevent contact due to splashing. Under high vapor mist concentrations, tightly sealed goggles should be worn.

Body protection:
Use personal protective equipment as required.
Take off contaminated clothing.

9 Physical and chemical properties

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>General Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance: Powder</td>
</tr>
<tr>
<td>Form: Powder</td>
</tr>
<tr>
<td>Color: Grey</td>
</tr>
<tr>
<td>Odor: Earthy</td>
</tr>
<tr>
<td>Odor threshold: Not determined</td>
</tr>
<tr>
<td>pH-value ((\sim)): Not applicable</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Change in condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melting point/Melting range: Undetermined</td>
</tr>
<tr>
<td>Boiling point/Boiling range: Undetermined</td>
</tr>
</tbody>
</table>
Trade name: **MONOKOTE MK-6 GF**

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash point</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Flammability (solid, gaseous)</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Auto igniting</td>
<td>Product is not selfigniting.</td>
</tr>
<tr>
<td>Danger of explosion</td>
<td>Product does not present an explosion hazard.</td>
</tr>
<tr>
<td>Explosion limits</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Lower</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Upper</td>
<td>Not determined.</td>
</tr>
<tr>
<td>VOC Content (max)</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Density: (-)</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Vapor density</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Solubility in / Miscibility with Water</td>
<td>Not miscible or difficult to mix.</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>Not determined.</td>
</tr>
<tr>
<td>Viscosity: Dynamic</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Kinematic</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Other information</td>
<td>No further relevant information available.</td>
</tr>
</tbody>
</table>

### 10 Stability and reactivity

**Reactivity** Stable under normal conditions.

**Chemical stability**

**Thermal decomposition:** No decomposition if used according to specifications.

**Possibility of hazardous reactions** No further relevant information available.

**Conditions to avoid** No further relevant information available.

**Incompatible materials:** No further relevant information available.

**Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Cutting or welding may generate Sulfur dioxide.

**Additional information:** See section 7 for information on handling, storage and conditions to be avoided.

### 11 Toxicological information

**Information on toxicological effects**

**Acute toxicity:**

<table>
<thead>
<tr>
<th>LD/LC50 values relevant for classification:</th>
</tr>
</thead>
<tbody>
<tr>
<td>1317-65-3 Calcium carbonate</td>
</tr>
<tr>
<td>Oral LD50</td>
</tr>
<tr>
<td>6450 mg/kg (rat)</td>
</tr>
<tr>
<td>LC50, 96h</td>
</tr>
<tr>
<td>10.000 mg/l (fish)</td>
</tr>
</tbody>
</table>

**Primary irritant effect:**

- **on the skin:** No irritating effect expected
- **on the eye:** No irritating effect expected
- **inhalation:** No irritating effect expected

**Additional toxicological information:** Prolonged exposure may cause risk of lung disease (i.e. silicosis and/or lung cancer).
### Carcinogenic categories

<table>
<thead>
<tr>
<th>IARC (International Agency for Research on Cancer) Human Carcinogenicity:</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Group 1- Positive, Group 2A- Probable, Group 2B- Possible, Group 3- Not Classifiable</td>
<td></td>
</tr>
<tr>
<td>14808-60-7 Quartz (SiO2)</td>
<td>1</td>
</tr>
<tr>
<td>9003-53-6 Expanded Polystyrene</td>
<td>3</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>NTP (National Toxicology Program)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>K–Known to be carcinogenic, R–May reasonably be anticipated to be carcinogenic</td>
<td></td>
</tr>
<tr>
<td>14808-60-7 Quartz (SiO2)</td>
<td>K</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>OSHA-Ca (Occupational Safety &amp; Health Administration)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>None of the ingredients is listed.</td>
<td></td>
</tr>
</tbody>
</table>

### 12 Ecological information

#### Toxicity

**Aquatic toxicity:**

<table>
<thead>
<tr>
<th>1317-65-3 Calcium carbonate</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>EC50, 48h</td>
<td>1.000 mg/l (daphnia magna)</td>
</tr>
<tr>
<td>EC50, 72h</td>
<td>10.000 mg/l (algae)</td>
</tr>
</tbody>
</table>

**Persistence and degradability** No further relevant information available.

**Behavior in environmental systems:**

**Bioaccumulative potential** No further relevant information available.

**Mobility in soil** No further relevant information available.

**Additional ecological information:**

**General notes:** Not known to be hazardous to water.

**Results of PBT and vPvB assessment**

**PBT:** Not applicable.

**vPvB:** Not applicable.

**Other adverse effects** No further relevant information available.

### 13 Disposal considerations

**Waste treatment methods** Comply with Federal, State and local regulations.

**Recommendation:**

![Icon: Must not be disposed of together with household garbage. Do not allow product to reach sewage system.]

**Uncleaned packagings:**

**Recommendation:** Disposal must be made according to official regulations.

### 14 Transport information

<table>
<thead>
<tr>
<th>UN-Number</th>
<th>DOT, IMDG, IATA</th>
<th>Not applicable.</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>DOT, IMDG, IATA</td>
<td>Not applicable.</td>
</tr>
</tbody>
</table>
15 Regulatory information

SARA (Superfund Amendments and Reauthorization Act)

Section 302/304 (extremely hazardous substances):
None of the ingredients is listed.

Section 313 Reportable Ingredients (Chemicals present below reporting threshold are exempt):
None of the ingredients is listed.

SARA Section 312/Tier I & II Hazard Categories:
- Health Delayed (chronic) - Yes
- Health Immediate (acute) - Yes
- Flammable - No
- Reactive - No
- Pressure - No

North America Chemical Inventory Status

TSCA (Toxic Substances Control Act - United States):
All ingredients are listed or exempt from listing unless otherwise noted below.

CEPA (Canadian DSL):
All ingredients are listed or exempt from listing unless otherwise noted below.

Right to Know Ingredient Disclosure:
- 65996-61-4 Cellulosic Fiber
- 9003-53-6 Expanded Polystyrene

California Proposition 65

Chemicals known to cause cancer:
- Quartz (SiO2)

Chemicals known to cause reproductive toxicity for females:
None of the ingredients is listed.

Chemicals known to cause reproductive toxicity for males:
None of the ingredients is listed.

Chemicals known to cause developmental toxicity:
None of the ingredients is listed.

Carcinogenicity Categories

EPA (Environmental Protection Agency)
None of the ingredients is listed.

TLV-ACGIH (The American Conference of Governmental Industrial Hygienists)
Human Carcinogen - A1 Confirmed, A2 Suspected, A3 Unknown Relevance, A4 Not Classifiable
- Quartz (SiO2) A2

NIOSH-Cancer (National Institute for Occupational Safety and Health)
- 14808-60-7 Quartz (SiO2)

(Cont. on page 8)
Volatile Organic Compounds (VOC) reported per the Emission Standards. 0 g/L.

*16 Other information

The data included herein are presented in accordance with various environment, health and safety regulations. It is the responsibility of a recipient of the data to remain currently informed on chemical hazard information, to design and update its own program and to comply with all national, federal, state and local laws and regulations applicable to safety, occupational health, right-to-know and environmental protection.

Department issuing SDS:
GCP Applied Technologies
62 Whittemore Avenue
Cambridge, MA 02140 USA
USA: +1-617-876-1400 (24 hours)
+1-800-354-5414

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Number of revision times and the latest revision date 1.0 / 09/13/2016